

on the oil reservoir. Retraction of the rams is provided by air pressure on a separate oil reservoir. Appropriate valving is provided to accomplish the functions of rapid advance, high pressure advance, and retraction. The Sprague pump gages, reservoirs, and hydraulic controls are located in a separate console which may be located any desired distance from the press.

4. Anvils - Anvils are supplied in three sizes: 1/2 in., 3/4 in., and 1 in. (Size is designated by the length of an edge of the triangular anvil face.) All anvils, regardless of face size are 1-1/2 in. diameter and are 1-1/2 in. from the anvil base to the apex formed by the three planes of the sloping anvil shoulders. Twelve (12) cemented tungsten carbide anvils of each size are supplied with the press. Four anvils constitute a set.

5. Binding Rings - All anvils fit the same steel binding ring. Twelve (12) binding rings (3 sets of 4) are supplied with the press. The anvils are press-fit inside the binding rings. The binding ring with its anvil is readily removed from the press by loosening three set screws. The binding ring is keyed to the positioning ring and guide plate so is always properly located when replaced in position atop the backing block. The anvil-binding ring assemblies may be removed from the press and replaced in a matter of minutes, thus allowing easy interchange of anvil sizes.

6. Anvil Guide - This press is equipped with anvil guide. This device maintains perfect alignment of the anvils at all times. All